

Lipstick, Crayon and Marker Remover

Contains REACT-NTI products (highlighted in red)

Formulary

Ingredients		% Wt.
Water, soft		67.30
Mackester MS (McIntyre Group) (methyl soyate)		14.00
Nonylphenol ethoxylate, 9 mole		9.00
Mackamide CS (McIntyre Group) (cocamide DEA)		5.00
Ethylene glycol monobutyl ether		2.70
EnviroSolve (React-NTI)		2.00
Preservative		q.s.
Procedure		
1.	Disperse Mackamide CS in Mackester MS. Heat to 34-40°C.	
2.	Add NPE-9 and EB solvent. Mix until clear.	
3.	Add water, holding temperature at 35°C.	
4.	Add preservative and mix for 10 minutes.	
5.	Cool to room temperature.	
Properties		
pH:	8-9	
Appearance at 25°C:	Clear, yellow liquid	
Freeze/thaw, three cycles:	Pass	
50°C stability (one month):	Pass	
4°C stability (one month):	Pass	



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